

6 FLUTE • DOUBLE END CARBIDE COUNTERSINK

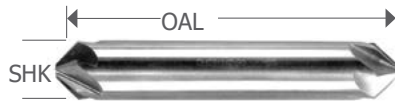
• See page 147 for Nose Diameter

Carbide MULTI BRIGHT HRC <52

SERIES: DC6

SIZE	SHK	OAL	TOOL	ANGLE/EDP#					
				60°	82°	90°	100°	110°	120°
1/8	1/8	1-1/2	DC6-1/8	18448	18449	18450	18451	N/A	18452
3/16	3/16	2	DC6-3/16	18453	18454	18455	18456	N/A	18457
1/4	1/4	2	DC6-1/4	18458	18459	18460	18461	19073	18462
5/16	5/16	2-1/2	DC6-5/16	18463	18464	18465	18466	N/A	18467
3/8	3/8	2-1/2	DC6-3/8	18468	18469	18470	18471	N/A	18472
1/2	1/2	3	DC6-1/2	18473	18474	18475	18476	N/A	18477
5/8	5/8	3-1/2	DC6-5/8	18478	18820	18480	18481	N/A	18482
3/4	3/4	4	DC6-3/4	18483	18484	18485	18486	N/A	18487

To order countersinks: Use the EDP # listed or add the angle to the end of the tool name (i.e. DC6-1/4-90).



4 FLUTE • DOUBLE END HSS COUNTERSINK

HSS MULTI BRIGHT HRC <52

SERIES: DHS6

SIZE	SHK	OAL	TOOL	ANGLE/EDP#					
				60°	82°	90°	100°	110°	120°
1/8	1/8	1-1/2	DHS6-1/8	18288	18289	18290	18291	19162	18292
3/16	3/16	2	DHS6-3/16	18293	18294	18295	18296	18558	18297
1/4	1/4	2	DHS6-1/4	18298	18299	18300	18301	18560	18302
5/16	5/16	2-1/2	DHS6-5/16	18303	18304	18305	18306	18562	18307
3/8	3/8	2-1/2	DHS6-3/8	18308	18309	18310	18311	N/A	18312
1/2	1/2	3	DHS6-1/2	18313	18314	18315	18316	N/A	18317
5/8	5/8	3-1/2	DHS6-5/8	18318	18319	18320	18321	N/A	18322
3/4	3/4	4	DHS6-3/4	18323	18324	18325	18326	N/A	18327

To order countersinks: Use the EDP # listed or add the angle to the end of the tool name (i.e. DHS6-1/4-90).



COUNTERSINK SETS

HSS						
PCS	ANGLE	FLT	MATERIAL	SIZES	EDP	
4	82	0	HSS	1/4, 7/16, 9/16, 13/16"	19170	
5	82	1	HSS	1/4 to 1"	19169	
5	90	1	HSS	1/4 to 1"	19168	
6	82	6	HSS	1/4 to 1"	19167	
8	60	6	HSS	1/4 to 1"	90022	
8	82	6	HSS	1/4 to 1"	90023	
8	90	6	HSS	1/4 to 1"	90021	
10	60	6	HSS	1/4 to 1-1/2"	90024	
10	82	6	HSS	1/4 to 1-1/2"	90025	
10	90	6	HSS	1/4 to 1-1/2"	90020	

CARBIDE						
PCS	ANGLE	FLT	MATERIAL	SIZES	EDP	
5	60	1	CARBIDE	1/4 to 1"	90026	
5	82	1	CARBIDE	1/4 to 1"	90027	
5	90	1	CARBIDE	1/4 to 1"	90028	
5	60	6	CARBIDE	1/4 to 1"	15545	
5	82	6	CARBIDE	1/4 to 1"	15547	
5	90	6	CARBIDE	1/4 to 1"	15549	
8	60	6	CARBIDE	1/4 to 1"	90029	
8	82	6	CARBIDE	1/4 to 1"	90030	
8	90	6	CARBIDE	1/4 to 1"	90031	